



CERTIFICATE OF REGISTRATION

This is to certify that

C. Keller Manufacturing Inc.

925 North Ellsworth, Villa Park, Illinois 60181 USA

operates a

Quality Management System

which complies with the requirements of

ISO 9001:2008

for the following scope of registration

The Registration Covers the Quality Management System for Precision Sheet Metal Fabricating and Stamping.

Certificate No: CERT-0046233

File No: 1502508

Issue Date: July 30, 2010

Original Certification Date: August 6, 2007

Current Certification Date: August 6, 2010

Certificate Expiry Date: August 5, 2013

Chris Jouppi
President,
QMI-SAI Canada Limited

Alex Ezrakhovich
General Manager,
SAI Global Certification Services Pty Ltd



ISO 9001

Registered by:
SAI Global Certification Services Pty Ltd, 285 Sussex Street, Sydney NSW 2000 Australia with QMI-SAI Canada Limited, 20 Carlson Court, Suite 100,
Toronto, Ontario M9W 7K6 Canada (SAI GLOBAL). This registration is subject to the SAI Global Terms and Conditions for Certification. While all due care
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To verify that this certificate is current, please refer to the SAI Global On-Line Certification Register: www.sai-global.com/qmi_companies/



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CERTIFICATE OF REGISTRATION

This is to certify that

C. Keller Manufacturing Inc.

925 North Ellsworth, Villa Park, Illinois 60181 USA

operates a

Environmental Management System

which complies with the requirements of

ISO 14001:2004

for the following scope of registration

The Registration Covers the Environmental Management System for Precision Sheet Metal Fabricating and Stamping.

Certificate No: CERT-0046435
File No: 1502508
Issue Date: June 22, 2010

Original Certification Date: August 6, 2007
Current Certification Date: August 6, 2010
Certificate Expiry Date: August 5, 2013

Chris Jouppi
President,
QMI-SAI Canada Limited

Alex Ezrakhovich
General Manager,
SAI Global Certification Services Pty Ltd



ISO 14001



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SAI Global Certification Services Pty Ltd, 286 Sussex Street, Sydney NSW 2000 Australia with QMI-SAI Canada Limited, 20 Carlson Court, Suite 100,
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CERTIFICATE OF REGISTRATION

This is to certify that:

C. Keller Manufacturing Inc.

925 North Ellsworth VILLA PARK IL 60181 UNITED STATES OF AMERICA

operates a

OCCUPATIONAL HEALTH & SAFETY MANAGEMENT SYSTEM

which complies with the requirements of

OHSAS 18001:2007

for the following scope

The registration covers the Occupational Health and Safety Management System for precision sheet metal fabricating and stamping.

Certificate No: OHS20672

Issued: 26 July 2011
Expires: 22 October 2014

Originally Certified: 23 October 2008
Current Certification: 26 July 2011

Alex Ezrakhovich
General Manager – Certification Services

Duncan Lilley
Global Head – Assurance Services



**OHSAS
18001**



[WWW.JAS-ANZ.ORG/REGISTER](http://www.jas-anz.org/REGISTER)

Registered by:

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Occupational
Health
and Safety

CERTIFICATE OF REGISTRATION

C. Keller Manufacturing Inc.

925 North Ellsworth Villa Park IL 60181 USA

complies with the requirements of

OHS AS 18001:1999

Occupational Health & Safety Management Systems - Specification

and

AS/NZS 4801:2001

Occupational Health & Safety Management Systems – Specification with guidance for use

for the following capability

The registration covers the Occupational Health and Safety Management System for precision sheet metal fabricating and stamping.

Registered by:

SAI Global Certification Services Pty Ltd (ACN 108 716 669) 286 Sussex Street Sydney NSW 2000 Australia with SAI Global Limited ("SAI Global") and subject to the SAI Global Terms and Conditions for Certification. While all due care and skill was exercised in carrying out this assessment, SAI Global accepts responsibility only for proven negligence. This certificate remains the property of SAI Global and must be returned to SAI Global upon its request.

Certificate No.: OHS20672
Issue Date: 23 October 2008

Certified Date: 23 October 2008
Expiry Date: 23 October 2011

Alex Ezrakhovich
General Manager Certification
for and on behalf of
SAI Global

Authorised Local Signatory, SAI Global





*The United States Department of Labor
Occupational Safety and Health Administration*

This is to certify that

C. Keller Manufacturing located at *Villa Park, Illinois*

Company Name

Location of Worksite

*meets the requirements of the Consultation Safety and Health
Achievement Recognition Program
and participation is hereby approved for the term*

July 21, 2010 to July 20, 2013

Date

Date



A handwritten signature in blue ink, appearing to read "David Michaels".

*David Michaels, PhD, MPH
Assistant Secretary of Labor for
Occupational Safety and Health*

